

Work Order ID 151632

Tuesday, October 04, 2016 12:39:43 PM

151632

Page 1

Item ID: D3566-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Gasket Aft / Fwd
Start Date: 10/4/2016 Start Qty: 14.00 ***14*** Cust Item ID:
Required Date: 10/6/2016 Req'd Qty: 14.00 ***14*** Customer:
Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3566	Rev C								

100
100
Waterjet
FLOW CNC Waterjet
FLOW WATER JET
Memo
1-Cut as per Dwg D3566 Dwg Rev: C Prog Rev: C 2-
Deburr if necessary

0.02

0.16

(16)

on 10/10/04

110
110
QC
Quality Control
QC2- Inspect parts off machine FAI/FAIB
Memo

0.00

0.02

(16)

on 10/10/04

120
120
QC
Quality Control
QC8- Inspect parts - second check
Memo

0.00

0.05

(16)

OCT 05 2016

UAS
38
9-89

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Tuesday, October 04, 2016 12:39:43 PM

151632

Page 2

Item ID: D3566-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Gasket Aft / Fwd

Start Date: 10/4/2016 Start Qty: 14.00

14

Cust Item ID:

Required Date: 10/6/2016 Req'd Qty: 14.00

14

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging		0.02							
Packaging	Memo LOCATION : FP001								
						16	DAS 6 9-89		OCT 05 2016
140	QC21 - Final Inspection - Work Order Release	0.00							
140									
QC		0.23							
Quality Control	Memo								
						DAS 21 9-89			OCT 06 2016

Handwritten signature and date stamp: #16-10-6

Picklist Print

Tuesday, October 04, 2016 12:39:43 PM

Page 1
1

Work Order ID: 151632

151632

Parent Item: D3566-1

D3566-1

Parent Item Name: Gasket Aft / Fwd

Start Date: 10/4/2016

Required Date: 10/6/2016

Start Qty: 14.00

Required Qty: 14.00

Comments: IPP Rev:A New Issue 07-03-08 ec
IPP Rev:B Added Drain Holes 07-07-09 JLM
IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased		No		100	sf	241.3668	0.911	14.17111			

MNEO60S 063

NEOPRENE SHEET 0.063

on 16/10/14

Location

Loc Qty

Loc Code

MAT

200

M135551

200

MAT052

41.366778

M134972

41.366778

15.5

DART AEROSPACE LTD		Work Order:	151632
Description: Gasket		Part Number:	D3566-1
Inspection Dwg: D3566 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

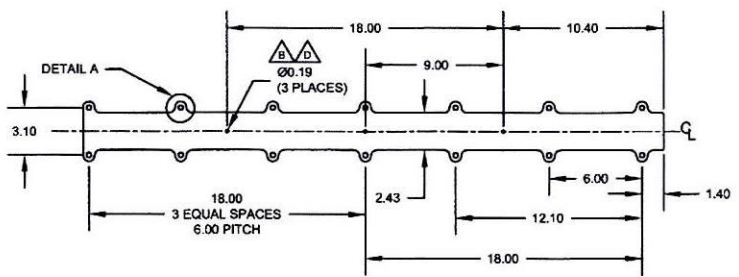
☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.10	+/-0.030	3.10	1		V ₂ D ₂ -02	
18.00	+/-0.030	18.00	1		Tape	
12.10	+/-0.030	12.10	1			
2.43	+/-0.030	2.43	1			
6.00	+/-0.030	6.00	1			
1.40	+/-0.030	1.40	1			
0.30	+/-0.030	.30	1			
0.30	+/-0.030	.30	1			
0.063	+/-0.010	.062	1			
Ø0.188	+0.005/-0.001	Ø.190	1			

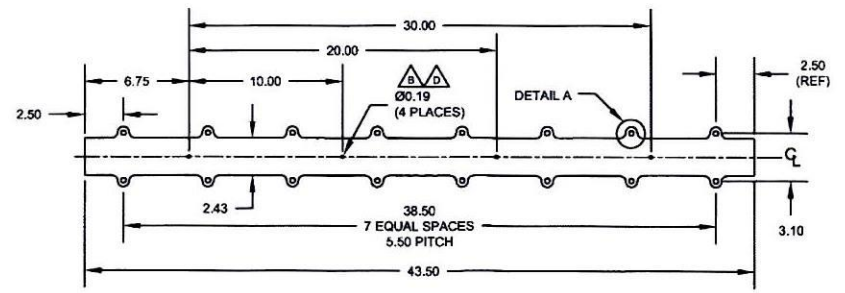
Measured by:	de	Audited by:	AS 38 9-89	Prototype Approval:	N/A
Date:	16/10/04	Date:	OCT 05 2016	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.26	Dwg Rev updated	KJ/EC/DD	EE

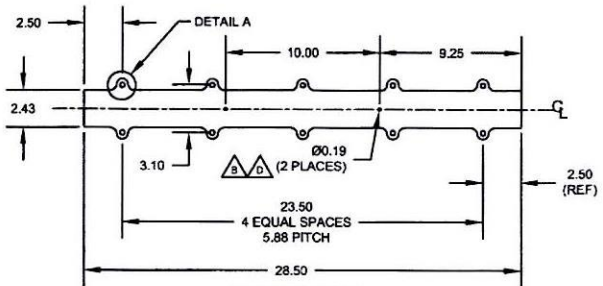
8 7 6 5 4 3 2 1



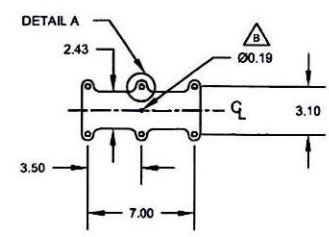
D3566-1 GASKET



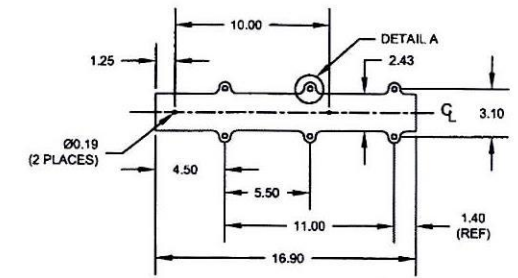
D3566-5 GASKET



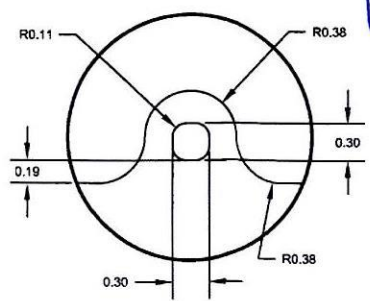
D3566-7 GASKET



D3566-13 GASKET



D3566-15 GASKET



DETAIL A
SCALE 1:1

WEIGHTS:

D3566-1	0.29 lbs
D3566-5	0.36 lbs
D3566-7	0.24 lbs
D3566-13	0.07 lbs
D3566-15	0.15 lbs

- NOTES:**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.063)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: SEE TABLE IN ZONE A3
 - 8) PARTS ARE SYMMETRIC ABOUT C

RELEASED
07.08.04

C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	CB		
CHECKED	PH		
MFG. APPR.	PH		
APPROVED	PH		
DE APPR.	PH		
DATE	07.08.21		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3566
REV. C
SHEET 1 OF 1

TITLE GASKET
SCALE 1:8

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